

Garant

Indexable insert for turning VBMT 160402, for finish machining, Grade: HB7140-2

**Order data**

Order number	261150 HB7140-2
GTIN	4067263329817
Item class	21G

Technical description

ISO code indexable insert	VBMT160402
Main application	M
Finishing/roughing assignment	Finishing
Cutting conditions	heavily interrupted
Feed f	0.1 - 0.3 mm/rev.
Coating	coated
Chip breaker	VS
Corner radius	0.2 mm
Cutting depth a_p	0.2 - 1.5 mm
Cutting speed v_c main application	70 - 230 m/min

Tool material	Carbide
Number of changes/inserts	2
Grade	HB7140-2
Type of product	Indexable insert for turning